



# *Aromatic White & Rosé Winemaking*

*Grape to Cellar*



Presenter:

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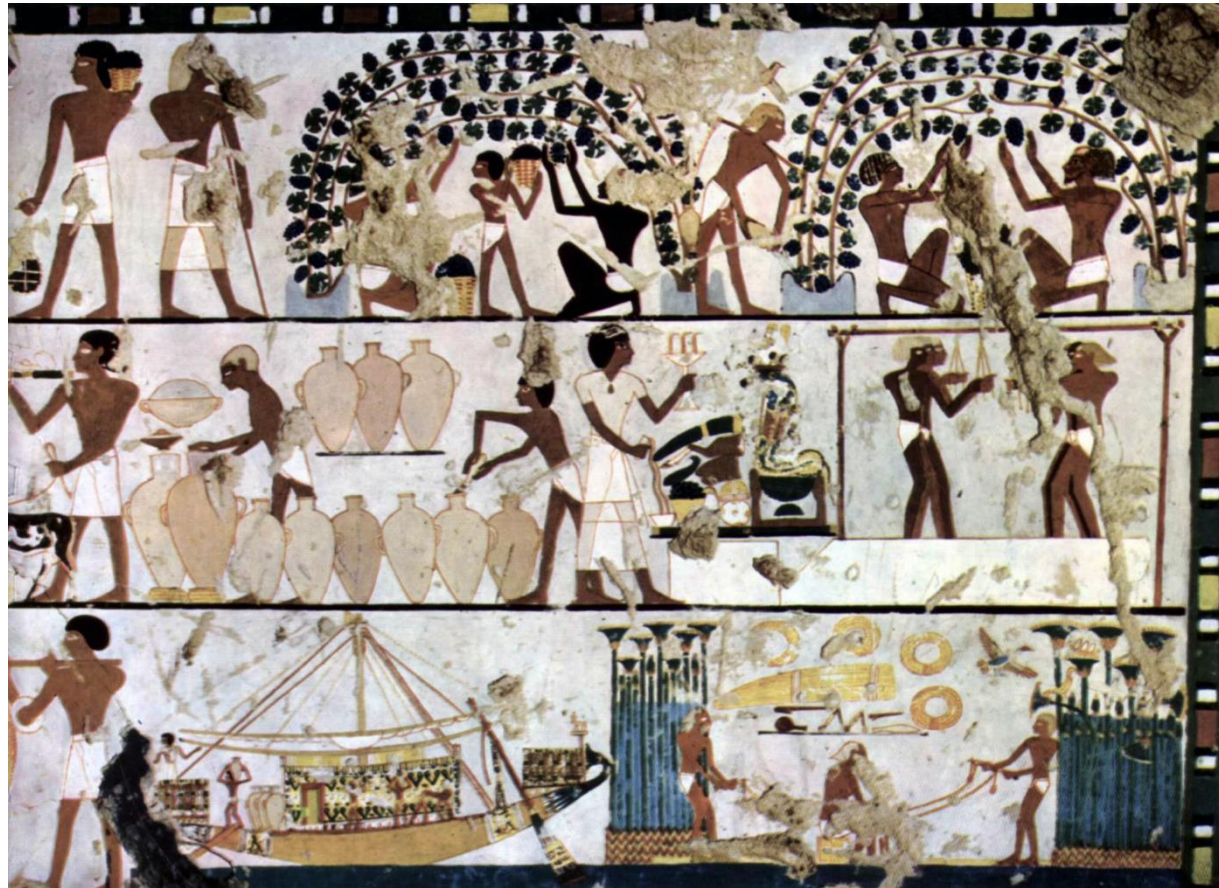


# A little bit of history....

- First winemaking process in Mesopotamia
  - 3000 B.C.
- Grapes were crushed without vatting
- Rosé was hence the first wine ever made!

# A little bit of history...

- Representations studies



Fresco in a funeral  
room, Egypt 1500  
B.C.

# A little bit of history...

- Representations studies



Harvest  
represented on a  
tapestry, middle  
age, 16<sup>th</sup> century.

# A little bit of history...

- At the 13<sup>th</sup> century, Bordeaux was producing 87% of Clairet while just 13% of Vinum Rubeum.
- At the 16<sup>th</sup> century, Dutch shippers started using sulfur as a preservative during transport
- 17<sup>th</sup> century: first wine inventory in Paris showed that cellars were 80% of Clairet.
- 1682 : First mention of the « Vin Rosé » term.

# A little bit of history...

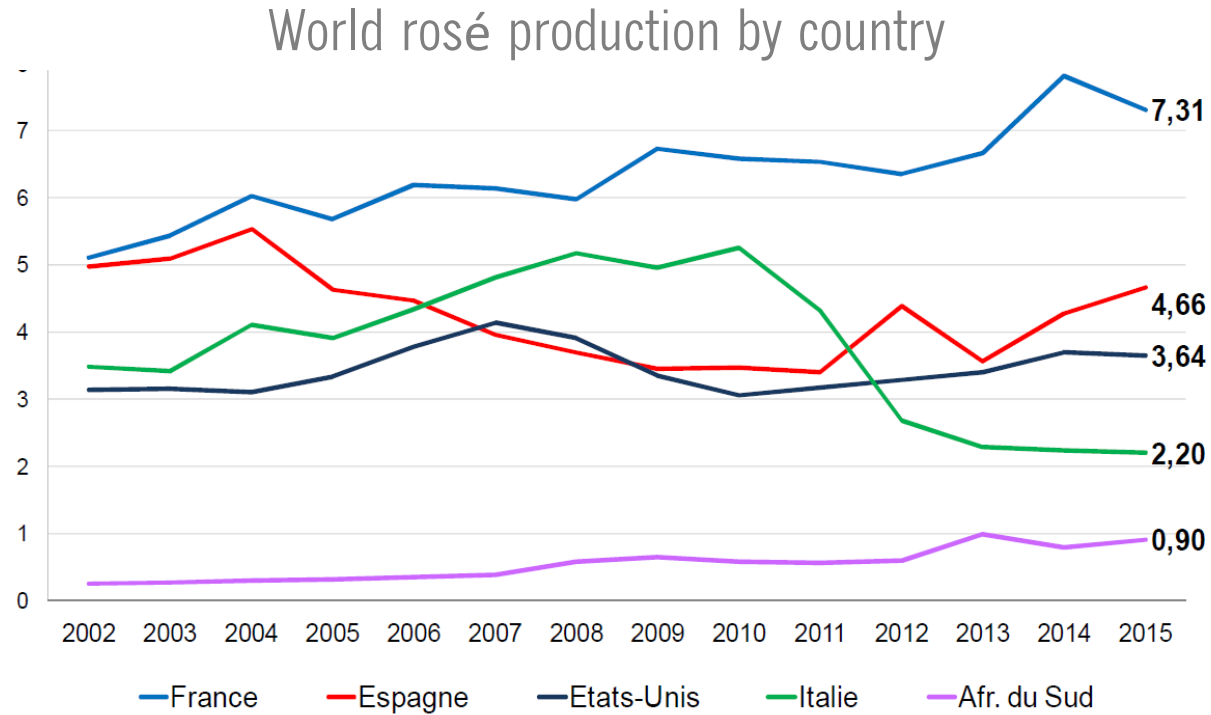
- At the 17<sup>th</sup> century, workers ask for more « nourishing » wines.
- Emergence of « vins noirs » (Black wines) in Bourgogne, Gaillac, Cahors, Béarn and Spain.
- oak cask aging duration increased for these vins noir wines: « New French Claret »
- Market switch in the 20<sup>th</sup> century: rosé wines represent only 10% of the total wine consumed in France.

# A little bit of history...

## ÉVOLUTION DE LA PROPORTION DE VINS ROUGES ET ROSÉS ÉLABORÉS



# Rosé wines, a few numbers



Source : CIVP/FranceAgriMer - Abso Conseil

France : 1<sup>st</sup> world producer with 31%

# Rosé wines, a few numbers

- Worldwide production increased by 8% within the last 10 years.
  - With a regular annual growth of 1%, we will need an extra 2 to 3 millions HI (52-78 Mgal) of rosé wines **each year**
- Rosé wine production is close to 10% of the total worldwide wine production.



# Rosé wines, a few numbers

- Rosé shows the highest rate of growth in most of countries concerning :
  - Production volume
  - Value
  - International exchange
  - Consumption

# General Outline Today

- Methods for “growing” rose
- Grape Handling – managing phenolic extraction (bitterness)
- Rose fruit processing - skin contact time, color extraction
- White & Rose – techniques for increasing aromatics
  - Juice settling & preparation
  - Fermentation techniques
  - Glutathione
  - Stabilization



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White  
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Rosé  
Winemaking  
Grape to Cellar*



# Vinification

- G. Masson's definition (director of the research and experimentation center of rosé wine):

« A wine which is produced through the fermentation of a must, obtained after **the well managed prefermentative pellicular maceration** of red grapes. »

- Varieties :
  - Cinsault, Grenache, Tibouren, Mourvèdre, Carignan, Syrah, Nielluccio,...
  - Cabernet franc, Merlot, Zinfandel,...



# Grape Harvesting Stage

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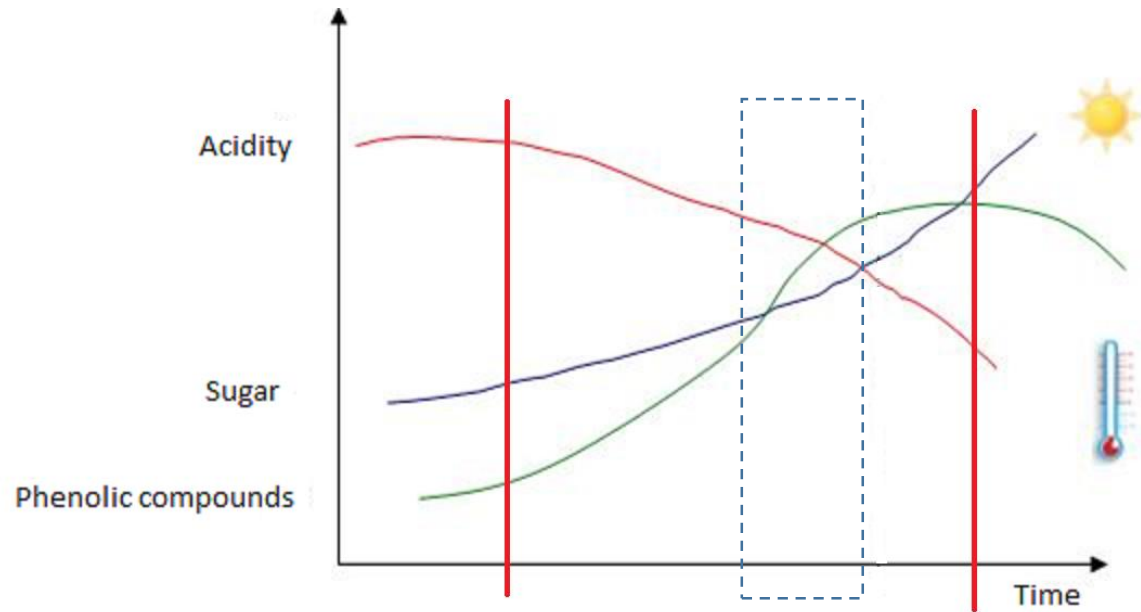
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# Vinification

In the vineyard

- Think rosé in the vineyard
  - VAT : 13°
  - TA : 6 g/l Tartaric Acid



# Rosé Methods

**Method #1** – Grow your crop for rosé

**Method #2** – Grow your crop for red wine and bleed off juice for rosé (saignée)

**Method #3** – Grow your crop for red wine and crop thin late. Process the thinned fruit for rosé instead of throwing it on the ground.

**Method #4** – Blend red and white wine – NOT RECOMMENDED



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# Rosé Style - America



- Any variety
- Saignée method is most common
- Not afraid of phenolics, can be balanced with RS
- Huge range of color



**Your style will determine  
your harvest parameters**



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# Aromatic Profile



## Thiols

Chenin Blanc, Riesling,  
Sauvignon Blanc,  
Gewurtztraminer  
Grenache, Syrah,  
Mourvedre for rose



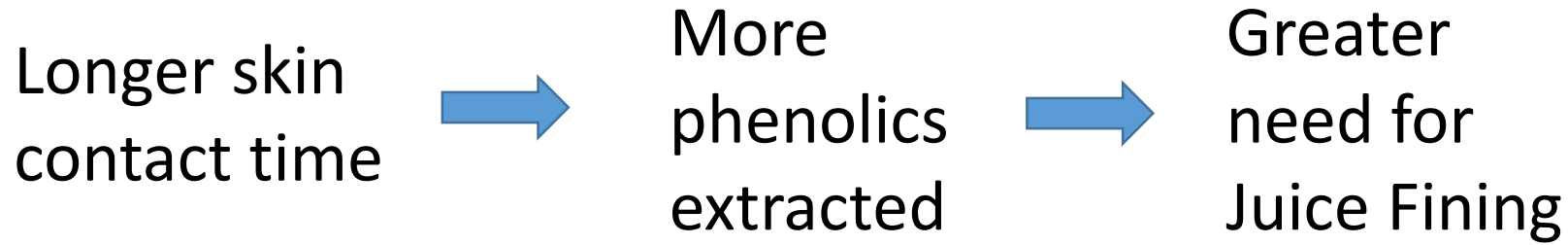
## Esters

Muscat, Viognier,  
Rousanne,  
Trebiano, Pinot  
Grigio



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# Phenolic Management



Phenolics



Bitterness  
Astringency  
Pinking  
Oxidation



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# *Rosé Skin Contact*

## Color Extraction



Grenache

Cinsault

Mourvedre

Zinfandel

Syrah

- You will lose 30% of your color from juice to post SO2 addition.
- More time on skins = more phenolics extracted.
- Use a fining agent at juice settling to remove bitter phenolics.



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# Pressing Stage

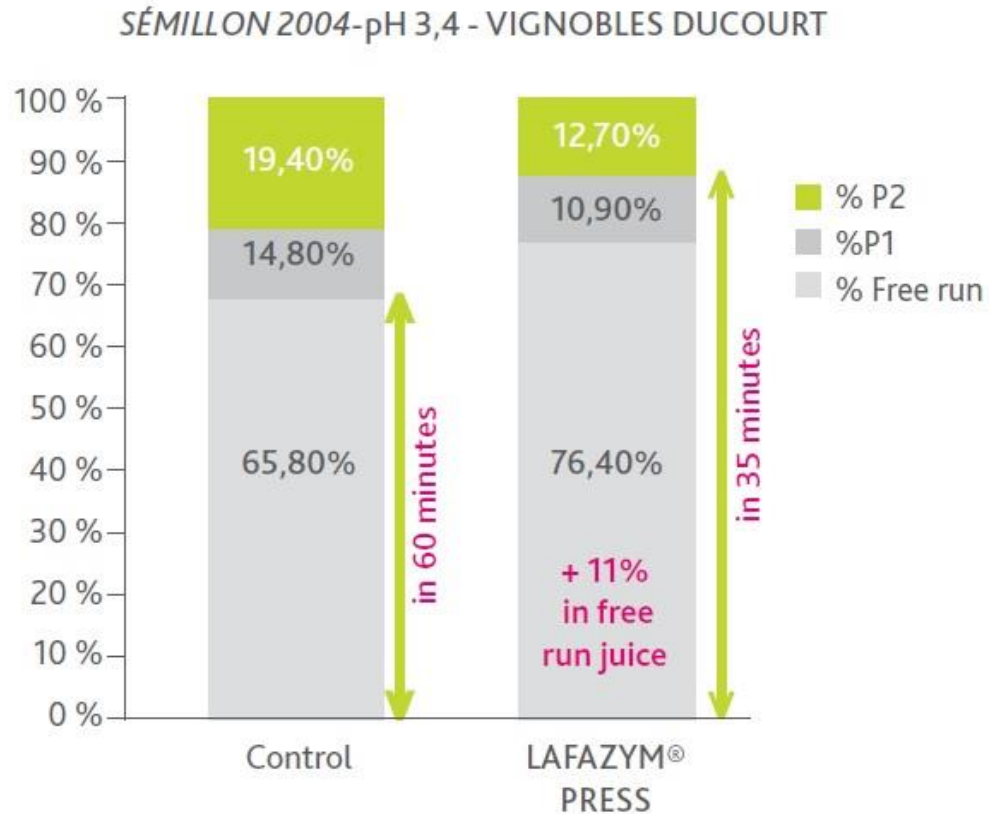
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# Pressing Enzyme Treatment

## Phenolic Management



- Increase free run juice by 11%
- Decrease pressing time to reduce phenolic extraction
- Lowers juice turbidity

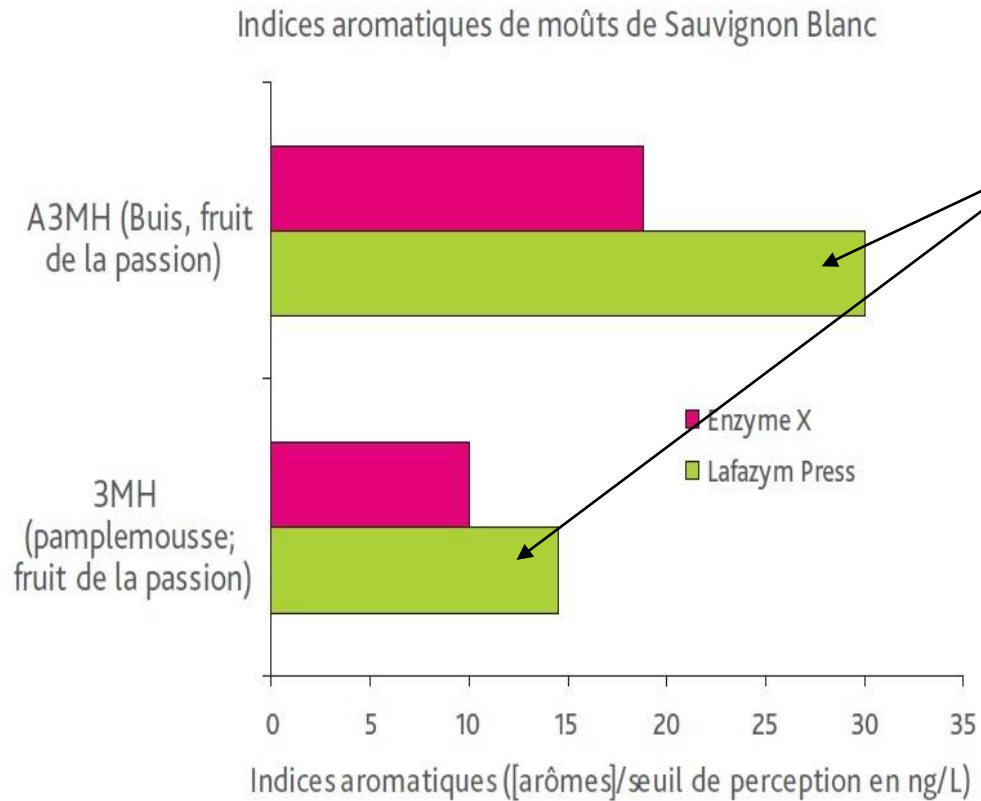


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# Pressing Enzyme Treatment

## Phenolic Management



Lafazym Press

Enzyme treatment  
will increase thiol  
concentration in the  
wine



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# Pressing Enzyme Treatment

## Phenolic Management

### How to Apply Lafazym Press:



1. Calculate the amount of Lafazym Press needed – average dosage is 20g per ton of fruit
2. Dissolve Lafazym Press in water, wait 15 minutes.
3. As fruit is loaded into the press, spray the liquid enzyme mixture evenly over the fruit.
4. Ideally, it needs about one hour of contact time for effect.



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# *Winemaking Idea*

## Dry Ice – 2 functions:

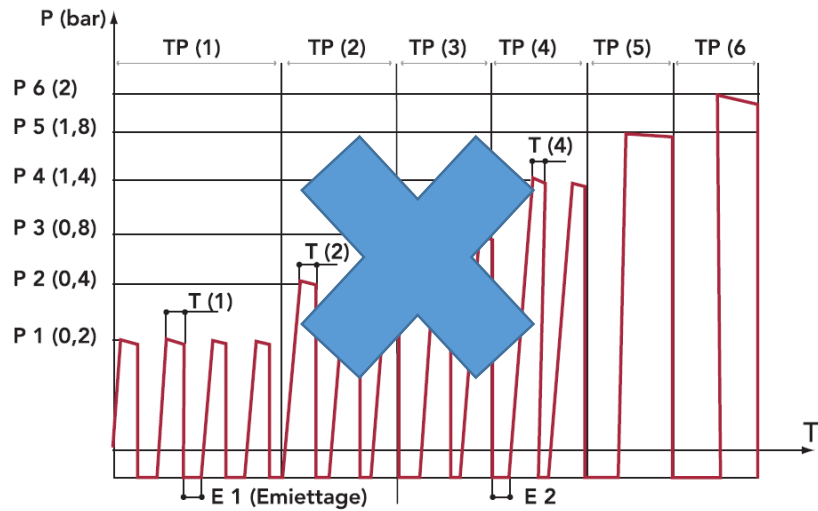
- 1) Protect the juice from oxygen – prevents browning and aromatic precursor loss
- 2) Cool juice temperature – will slow down enzymatic reactions, preventing excessive oxidation



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Refreshing  
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Wines*

# Press Cycles

## Phenolic Management



- Reduce deflation events
- Reduce rotations



Reduce maceration,  
lowering extraction of  
phenolics from skins



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# Vinification

Pressing

- Manage the pressing cycle

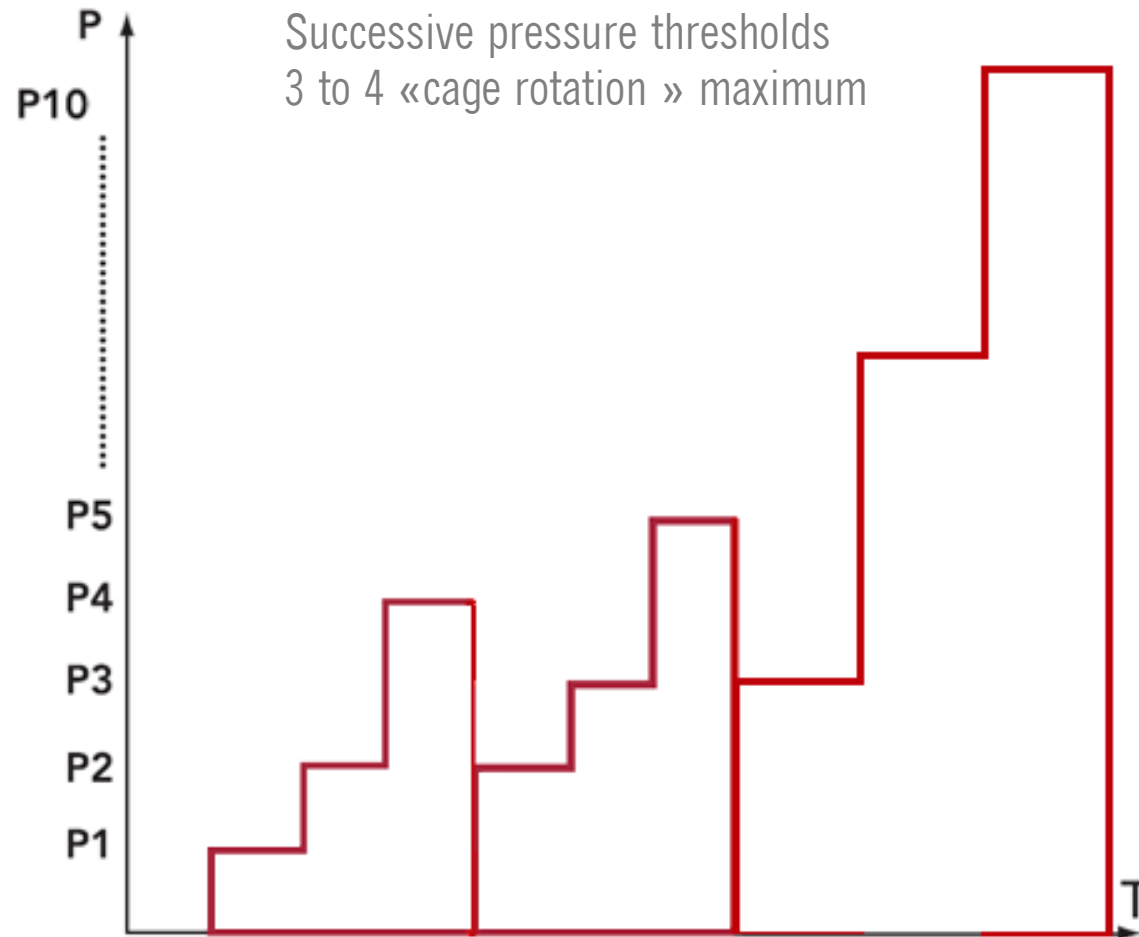
Champagne cycle

Keywords:

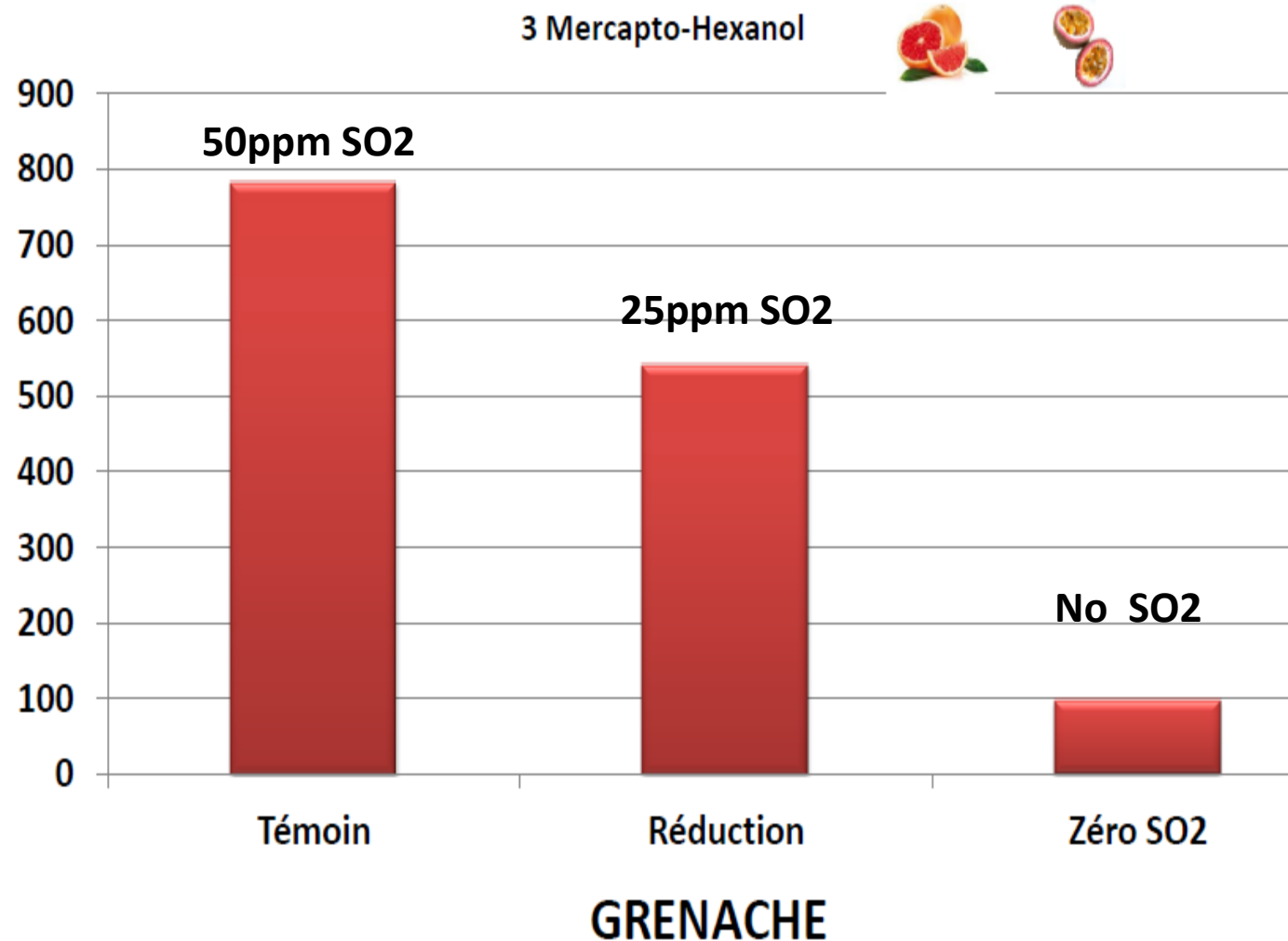
Oxidation

Trituration

Phenolics in  
press juice

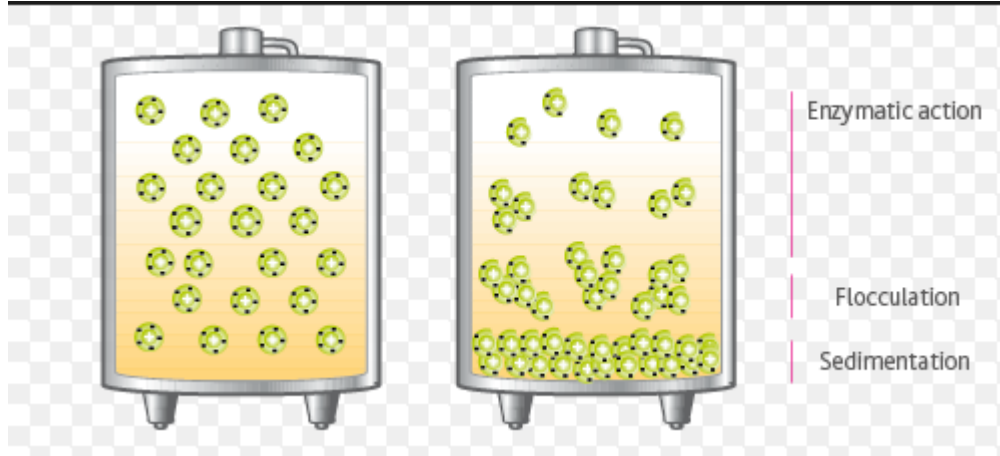


# SO<sub>2</sub> & Aroma Preservation



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# Juice Settling Stage

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# Settling Enzyme Options



## Lafazym 600 XL ICE

Highly concentrated purified liquid pectolytic enzymes preparation high in side chain activities. Fast and efficient for white and rosé juice – effective down to 40F. Dose 0.5-2mL/hL

## Lafazyme CL *Clarification*

Clarification enzyme

- Juice depectinization and compact settling  
5-20 ppm



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# Winemaking Idea

- Settling lees Stabulation

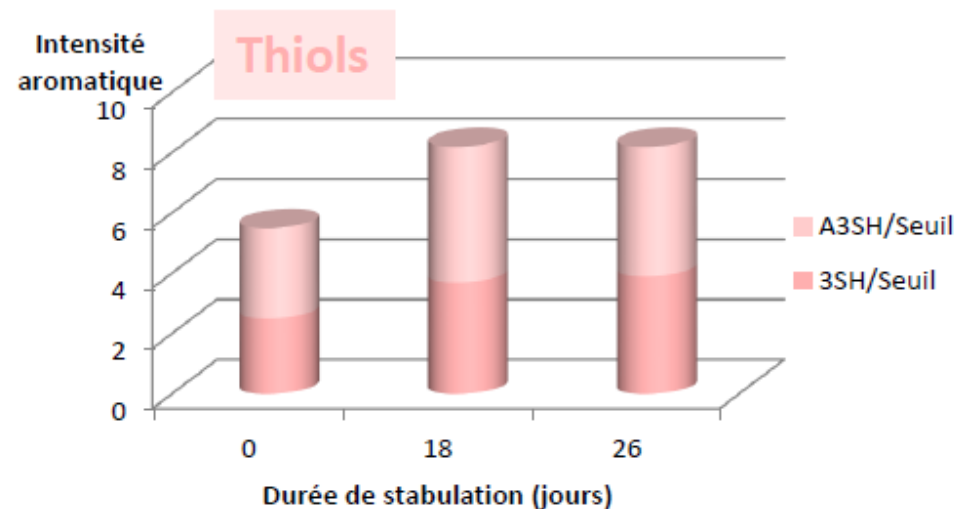
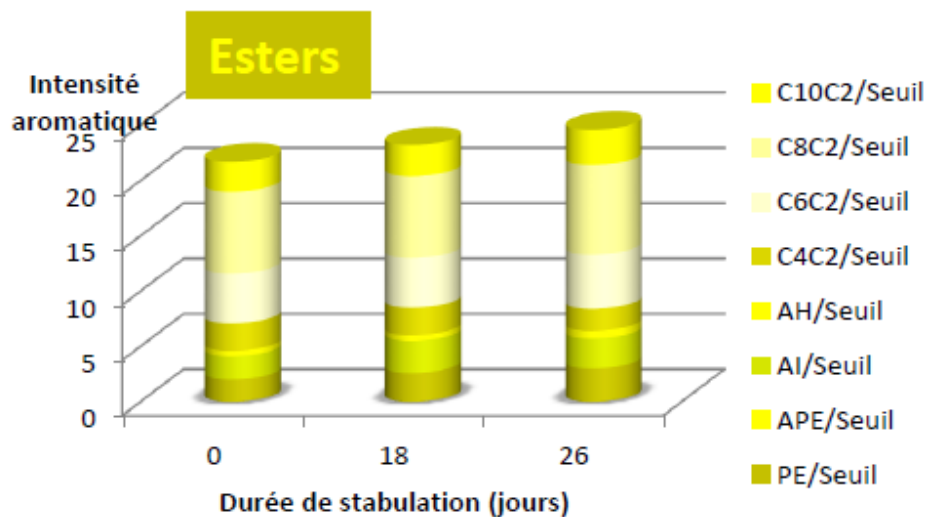
Keep the whole juice  
Enhance the contact with  
gross lees



Increase aroma  
compounds  
Raise mouthfill  
Augment sucrosity



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Mix  
with

# Winemaking Idea

Temperature °C	Products	Stabulation time
0 - 2 °C (32°F)		1 to 3 weeks
6 - 8 °C (45°F)	2,5g/hl ZYMAFLORE® EGIDE	48 h to 5 days
10 - 12 °C (50°F)	5ml/hl LAFAZYM® THIOLS + EGIDE	24 to 48 h



## Stabulation Protocols:

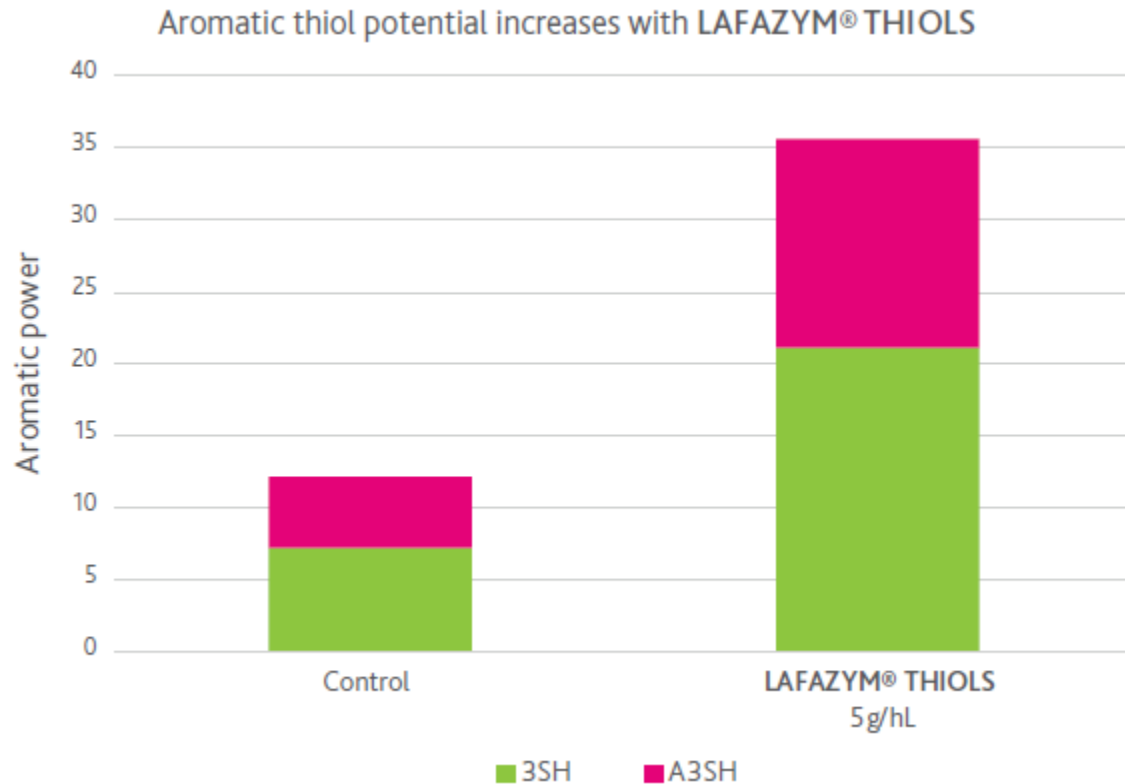
- Steer clear of oxygen
- Avoid indigenous fermentation
  - Cool down temperature
  - Add non-Saccharomyces
- Agitation: Dry ice or CO2 Sparge
- Temperature rises – add enzyme Lafazym THIOLS

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# Lafazym THIOL

## New product – reduce stabulation time



- Trial done in Argentina 2016 (Sauvignon Bl.)
- Lafazym THIOL added 5g/hL
- 192% increase in aromatic thiol potential of Sauvignon Blanc

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# Lafazym THIOL

- Enhancement tool for wines aromatic profile and intensity.
- Reduce the time needed for traditional Stabilisation
- Can be used on a wide variety of white grapes: Sauvignon, Colombard, Gewurztraminer, and Riesling. On rosé juice as well; Grenache, Syrah, Merlot, Mourvedre, Cinsault



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Added after pressing,  
before alcoholic  
fermentation

**30 – 60ppm**



# Lafazym THIOL

## 3-Mercaptohexan-1-ol (3MH)

Aroma: **Grapefruit**, passion fruit, gooseberry, guava

## 3-mercaptohexylacetate (3MHA)

Aroma: **Passion fruit**, grapefruit, box tree, gooseberry,  
guava

## 4-methyl-4-mercaptopentan-2-one (4MMP)

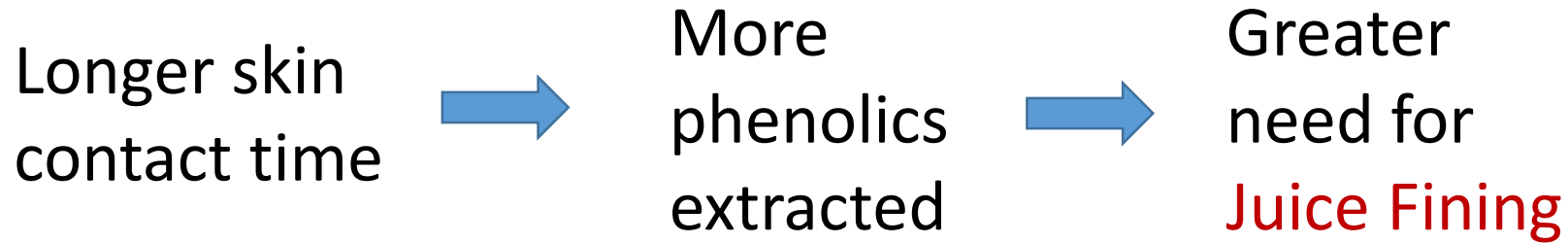
Aroma: **Box tree**, passion fruit, broom, black current



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# Juice Preparation

## Juice Fining



Phenolics



Bitterness  
Astringency  
Pinking  
Oxidation

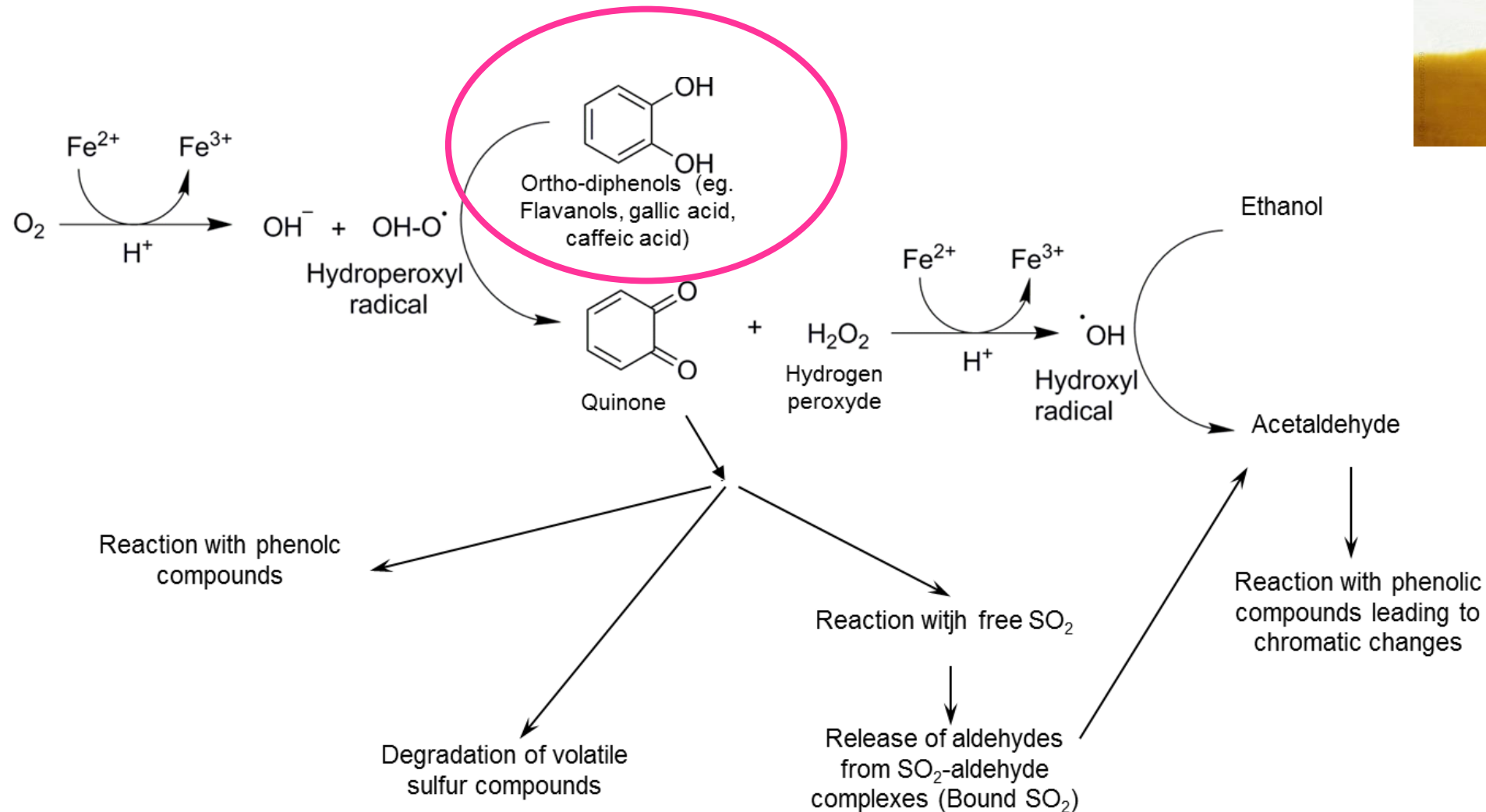
Correcting & Protecting – Juice Fining



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# Juice Preparation - Fining

## Oxidative Pathways in Juice/Wine



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# Juice Preparation - Fining

## Fining Juice Verses Fining Wine



Wine 1 – Without fining

Wine 2 – Fining with Laffort **Polymust Press 300 ppm** after fermentation

Wine 3 – Fining with Laffort **Polylact 300 ppm** on press juice

Wine 4 – Fining with Laffort **Polymust Press 300 ppm** on press juice



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# Juice Preparation - Fining



**POLYMUST® ROSÉ**

**PVPP** - Eliminates bitterness & pinking potential in wine



**Potato** - Eliminates oxidized and oxidizable phenolic compounds



*New Product*



**200-800 ppm**



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# Juice Prep Summary

## ***Phenolic Management***

- 1) Longer time on skins = more phenolic extraction
- 2) Minimize press cycle rotations to lower phenolic extraction
- 3) Use pressing enzyme to shorten press cycles to reduce hard press fraction with higher phenolics
- 4) Use Polumust Rose to remove oxidized and bitter phenolics from juice



**Lower phenolic profile to  
prevent oxidation and  
preserve your aromatic profile**



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# Fermentation Stage

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Grape to Cellar



*Aromatic*

*White*

*&*

*Rosé*

*Winemaking*

*Grape to Cellar*

# Juice Preparation

***Rack clean juice off lees***

Protect juice from  
Oxygen – gas tanks  
with CO<sub>2</sub> or Argon



Target:  
NTU 100 – 200  
1% Solids



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# Juice Preparation

## ***Acid & Brix Adjustment***

Balance your juice before you start fermentation

- 1) Fermentation will integrate your additions/adjustments
- 2) Yeast can be shocked by a mid fermentation acid addition

Target TA – greater than  
6g/L Tartaric Acid



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# Juice Preparation

## ***Acid & Brix Adjustment***

Average brix conversion to get  
potential alcohol

$$\text{BRIX} \times 0.605 = \text{Potential Alcohol}$$

Example:

$$22.5 \text{ Brix} \times 0.605 = 13.6\% \text{ Alcohol}$$



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# Online Tool

# WineAdds

Acid SO<sub>2</sub> RS Copper F

Adds Reduction Molecular Solutions Bench Trials

## SO<sub>2</sub> Addition Details

Agent

Wine Volume  Gals

$\Delta$  SO<sub>2</sub>  ppm

[Why adjust SO<sub>2</sub>?](#)



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# Fermentation

## ***Yeast Selection***

#1 most important –  
yeast alcohol tolerance  $\geq$  potential alcohol

- Look at nutrient needs
- Look at temperature range

The fun stuff:

- Flavor
- Mouthfeel



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# Fermentation

## Yeast Selection



Zymaflore® X5

High expression of grapefruit & passion fruit. Preserves acidity, low temperature tolerance.



Zymaflore® X16

High expression of pineapple & pear. Preserves acidity. Low temp tolerance & nutrient needs.

High expression of passion fruit & lychee. Produces Hsp 12, giving rich mouthfeel. Nutrient needs are high.



Zymaflore® VL3

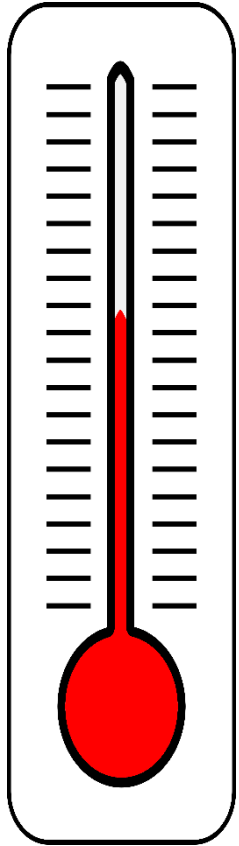
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# Winemaking Idea

## Fermentation Temperature



68°F Favors Thiol  
Production



55°F Favors Ester  
Production

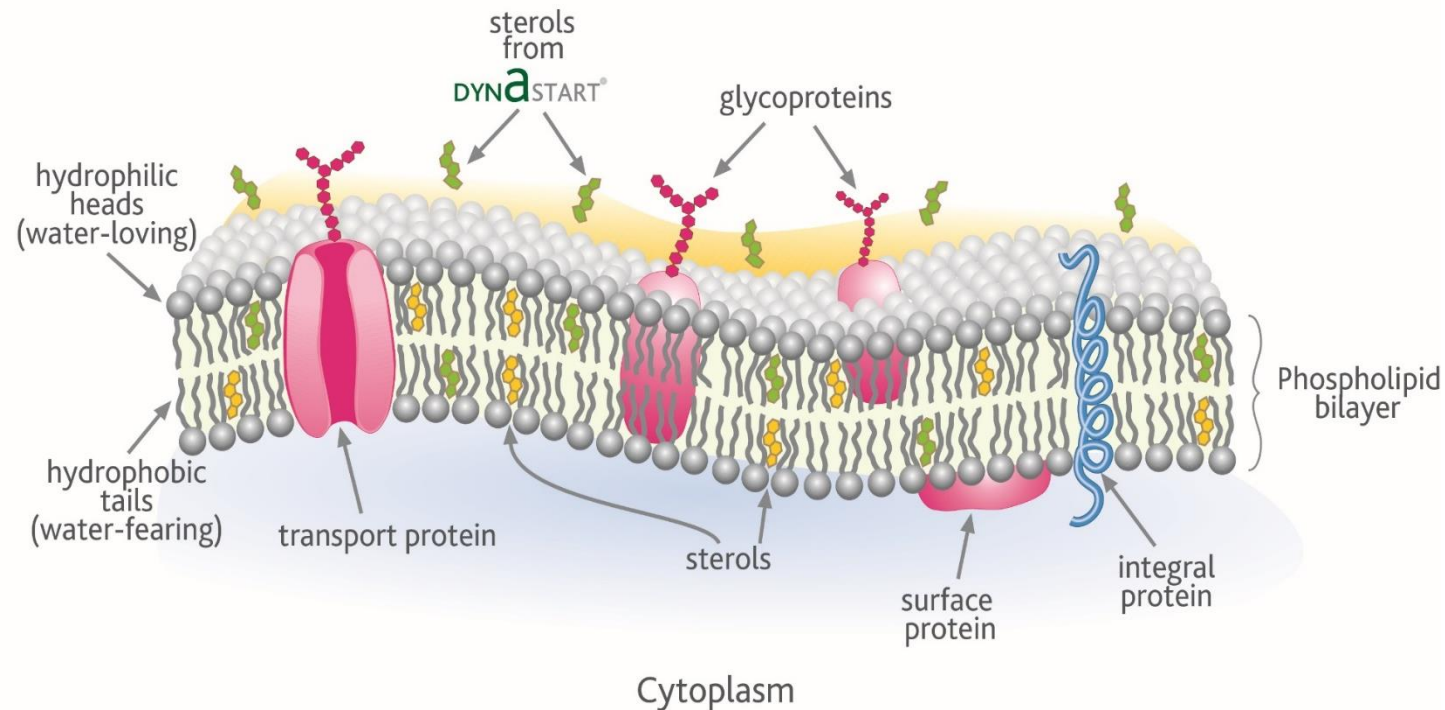


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# Fermentation

## Yeast Re-Hydration

Sterols – important for yeast membrane strength, keeping yeast healthy during fermentation



THE FLUID MOSAIC MODEL

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# Specific Fermentation

## Specialized Yeast Re-Hydration

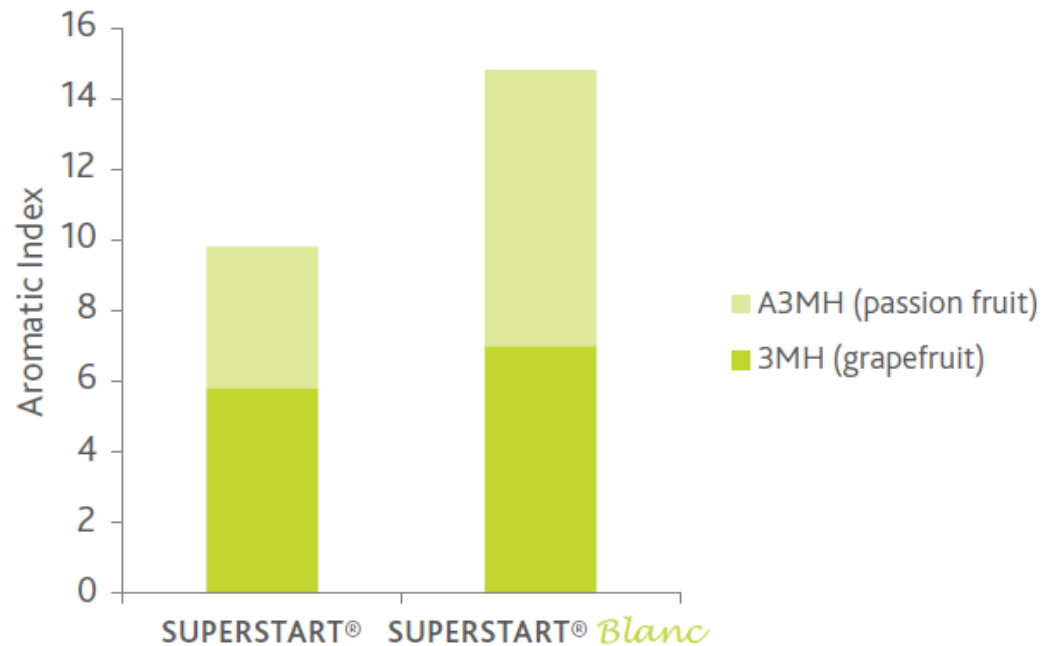
**SUPERSTART® BLANC**

Rich in vitamins &  
mineral salts

Yeast absorb into membrane  
as they hydrate – enhances  
**3 generations** of yeast!



AROMA OPTIMISATION  
*With an optimal rehydration yeast*



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# Specific Fermentation

## Specialized Yeast Re-Hydration

### Superstart Blanc



- Dosage: 150-250ppm added to total must volume
- You need 20 times the weight of water for dissolving Superstart Blanc
- Measure out desired volume of water at 104°F
- Dissolve into water
- This will bring the water temp down to 100°F, perfect for the yeast



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# Fermentation

## **Mid Ferment Nutrition**

#1 – Proper nutrition will reduce the risk of H<sub>2</sub>S production

#2 – when yeast are happy, they will produce the aromatic profile advertised



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# Fermentation

## Mid Ferment Nutrition

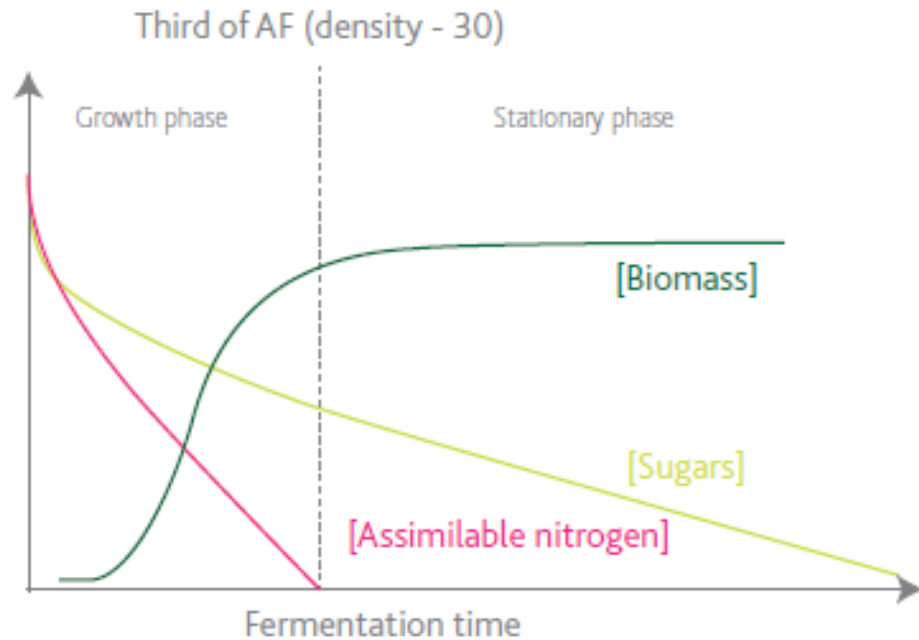


Figure 1: Assimilation of nitrogen and production of biomass during alcoholic fermentation.

### Nitrogen Sources:

NH<sub>4</sub><sup>+</sup> ammonium ion & amino acids (organic)

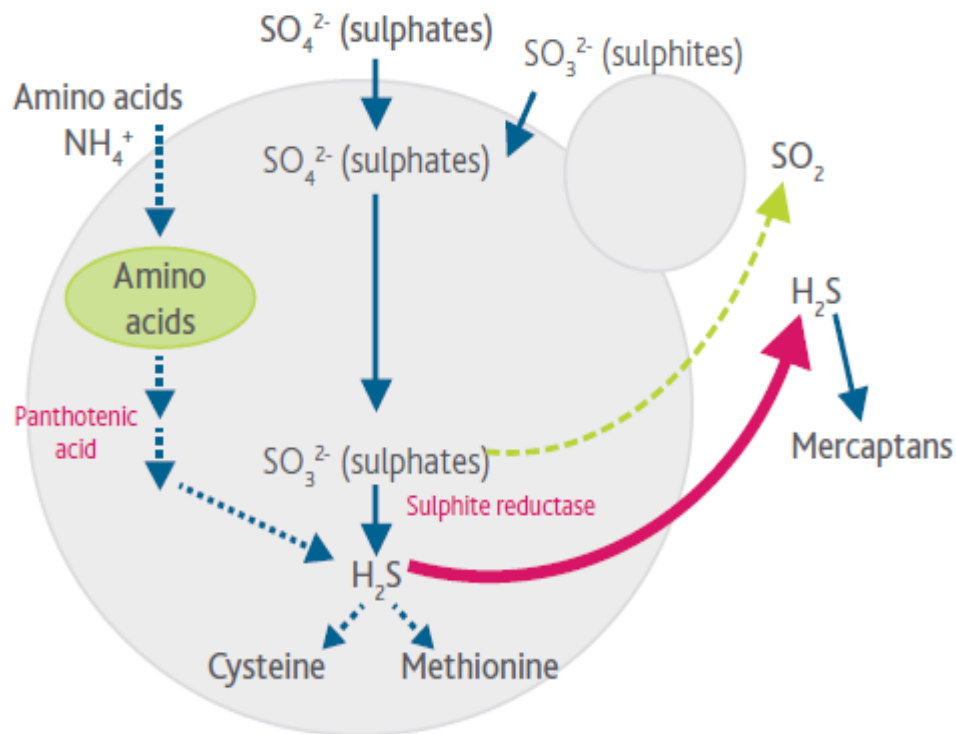
- Nitrogen initially present in must is depleted during first 1/3 of alcoholic fermentation.
- Need greater biomass for high potential alcohol
- Adding too much DAP during growth phase can create excessive biomass
- Need the right balance of amino Nitrogen and mineral Nitrogen
- Timing is important



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# Fermentation

## Mid Ferment Nutrition



Key enzyme in  $\text{H}_2\text{S}$  production is sulphite reductase

When there is amino acids available, sulphite reductase will produce Sulphur amino acids.

When there is a shortage of amino acids, sulphite reductase will produce  $\text{H}_2\text{S}$ .



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Amino Nitrogen is essential! – Not just DAP

# Fermentation

## Mid Ferment Nutrition



PRODUCT	DESCRIPTION	DOSAGE
THIAZOTE®	Diammonium phosphate (DAP) and thiamine. YAN brought by 100 ppm $\approx$ 21mg/L.	100 - 500 ppm
NUTRISTART®	Complex yeast nutrient, combining organic nitrogen, DAP and thiamine. YAN brought by 100 ppm $\approx$ 15 mg/L.	200 - 300 ppm
NUTRISTART® ORG	100% organic nitrogen from yeast origin. YAN brought by 100 ppm $\approx$ 10 mg/L.	200 - 600 ppm

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# Fermentation – New Product

## Mid Ferment Nutrition



- Complex nutrient with organic and mineral (DAP) nitrogen sources.
- Formulated to develop the organoleptic complexity of white & rose wines.
- Glutathione rich to protect delicate fermentation aromas.



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# Fermentation

## Mid Ferment Nutrition

Potential Alcohol	Total YAN required* ppm	YAN added 1st addition ppm(YAN1)	YAN added 2nd addition ppm(YAN2)
12 % vol	180	150 - initial YAN	30
13 % vol	190	155 - initial YAN	35
14 % vol	200	160 - initial YAN	40
15 % vol	220	170 - initial YAN	50
16 % vol	240	180 - initial YAN	60

\*Chart for low Nitrogen demanding yeast strains

- +10ppm (YAN2) for moderate Nitrogen demanding strains
- +20ppm (YAN2) for high Nitrogen demanding strains



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# Fermentation

## Mid Ferment Nutrition

### Laffort Nutrient Calculator

Goal: produce sufficient yeast biomass, without excess, and preserve a good physiological state of the yeast for the duration of the alcoholic fermentation.

	Total YAN required* mg/L	YAN added 1 <sup>st</sup> addition mg/L (YAN1)	YAN added 2 <sup>nd</sup> addition mg/L (YAN2)
12 % vol	180	150 – Nass initial	30
13 % vol	190	155 – Nass initial	35
14 % vol	200	160 – Nass initial	40
15 % vol	220	170 – Nass initial	50
16% vol	240	180 – Nass initial	60

\* For low N demanding yeasts

⇒ add 10 mg/L (YAN2) for the average N demanding yeasts

⇒ add 20 mg/L (YAN2) for the high N demanding yeast

Maximum recommended doses

Nutristart® AROM ≤ 600 mg/L (300 mg/L max at the first add)

Nutristart® Org ≤ 450 mg/L (300 mg/L max at the first add)

Nutristart® ≤ 460 mg/L

Thiazote® PH ≤ 500 mg/L (if not Thiazote, then DAP)

YAN CONTRIBUTION at 100 PPM

Nutristart® adds 15 mg/L

Nutristart® Org adds 10 mg/L

Nutristart® AROM adds 14 mg/L

Thiazote® PH adds 21 mg/L



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# Online Tools

## On-line Nutrition Tools

[www.Laffort.com](http://www.Laffort.com)



Nutrient Calculator – input your juice parameters



Yeast  
Rehydration  
video



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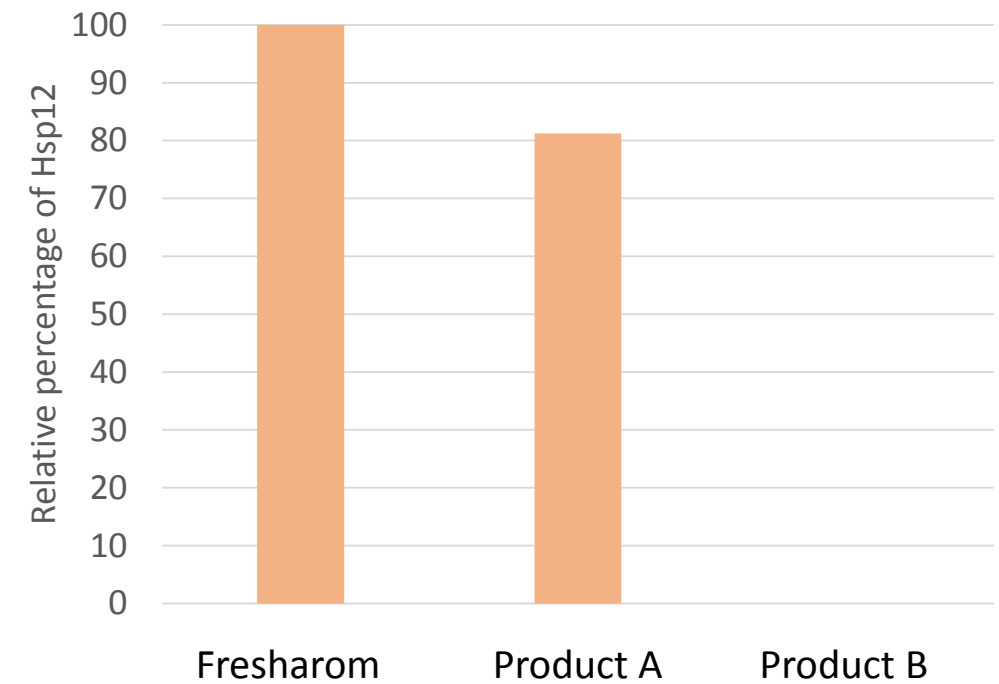
# Fermentation

## Glutathione – Aroma Protection

**FRESHAROM®**



- Rich in sulfur-containing amino acids (Glutathione precursors)
- Added during fermentation so yeast can assimilate glutathione precursors
- Dosage: 200-300ppm
- Add after last mid-fermentation nutrient addition (16 brix)
- *Increases mid-palate and sweetness with Hsp12 cell wall protein*



**Hsp12 Concentration  
competitive analysis**

# *Fermentation - Summary*

- Adjust Brix & Acid - before fermentation
- Yeast Strain Selection - for your juice & style
- Fermentation Temperature – favor esters or thiols
- Yeast Rehydration – Superstart Blanc for increased aromatics
- Yeast Nutrition – prevents H<sub>2</sub>S (reduction) problems
- Glutathione – FreshArom for aroma protection



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# Post Fermentation Stage

Aromatic White & Rosé Winemaking  
Grape to Cellar



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White  
&  
Rosé  
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# Post Fermentation

## *Crisp & Refreshing Style*



- Keep wine protected from Oxygen
  - Topped tanks
  - Gas tanks & transfer lines with CO2
- Keep SO2 levels at 30ppm free during cellaring
- Bottle early (within 6 months)



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